Traditional American Slate Roofs

Their Anatomy, Maintenance and Repair

By Joe Jenkins

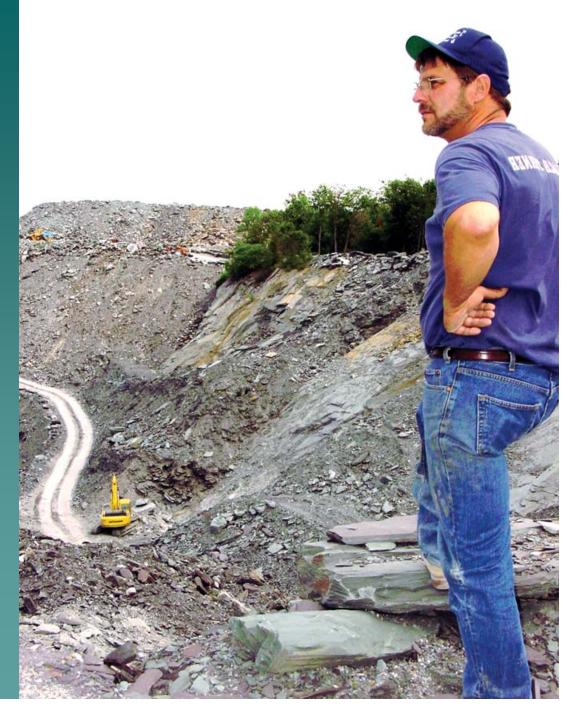
JosephJenkins.com

FABRICATION

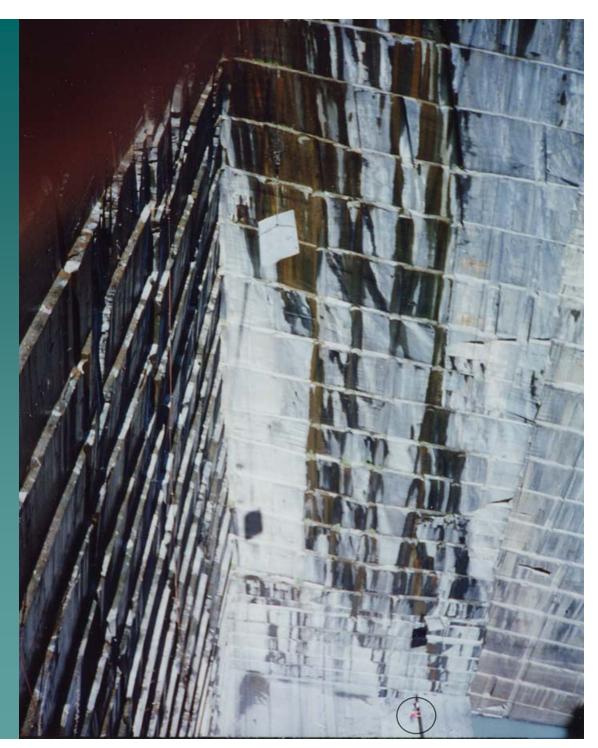
Slate roofs are made of rock. The rock is mined or quarried from the Earth. This is a quarry, or an open hole (at **Camara Slate** Co., VT).



Here, slate is being extracted from a quarry by the U.S. **Quarried Slate** Company in Vermont.



A Pennsylvania quarry carved into solid slate rock.

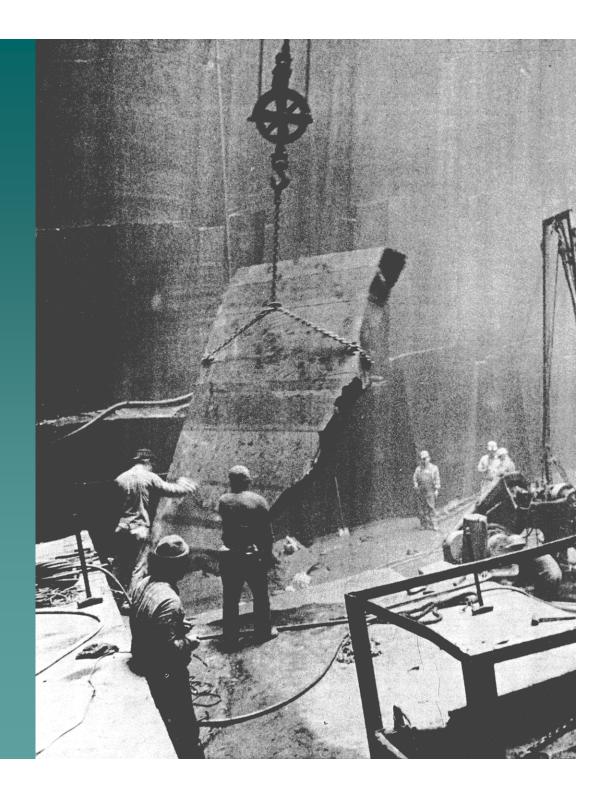


Slate is still quarried in VT, PA, VA, NY



Solid marks are (or were) productive districts, hollow marks are prospective districts. The five commercially important U.S. roofing slate districts are: 1) Monson District, Maine; 2) New York/Vermont border; 3) eastern Pennsylvania; 4) Peach Bottom (PA/MD border); 5) Buckingham District, Virginia, although only #2, #3, and #5 are still productive.

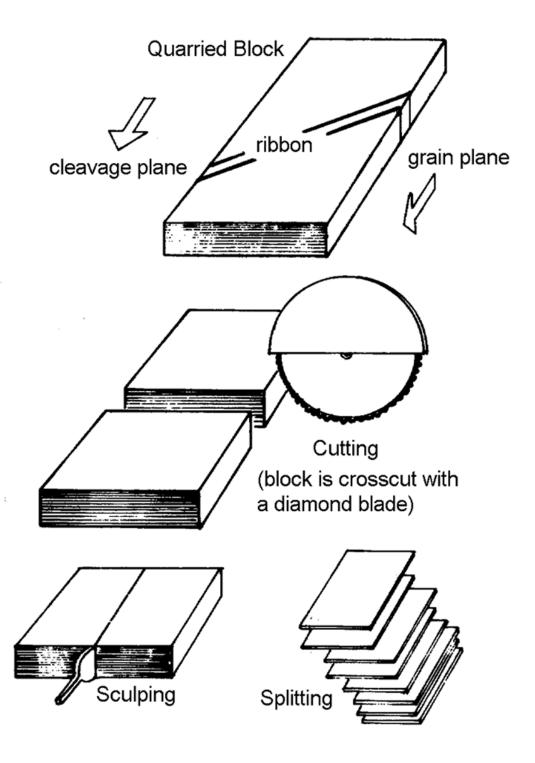
Large blocks of stone are removed from the quarry or mine.



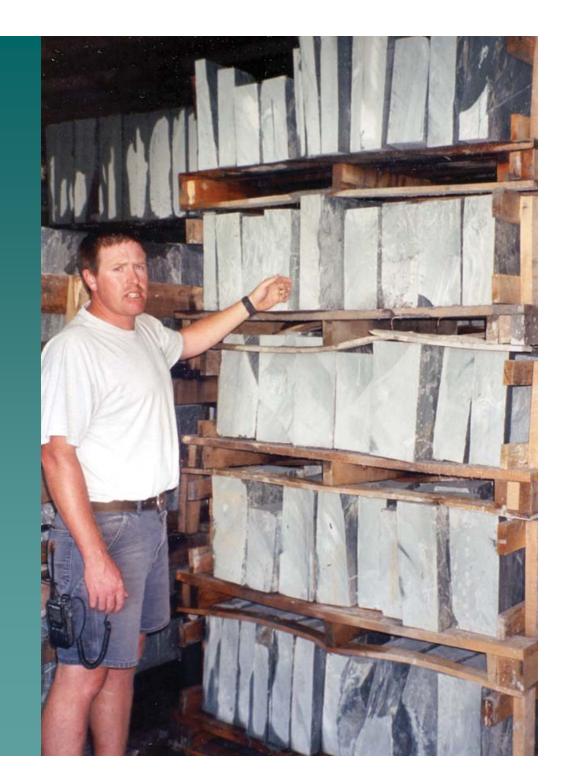
The blocks are split according to their grain and cleavage (VT Structural Slate).



Smaller blocks are cut using a diamond saw.



These blocks are ready to be split into shingles (Greenstone Slate, VT).



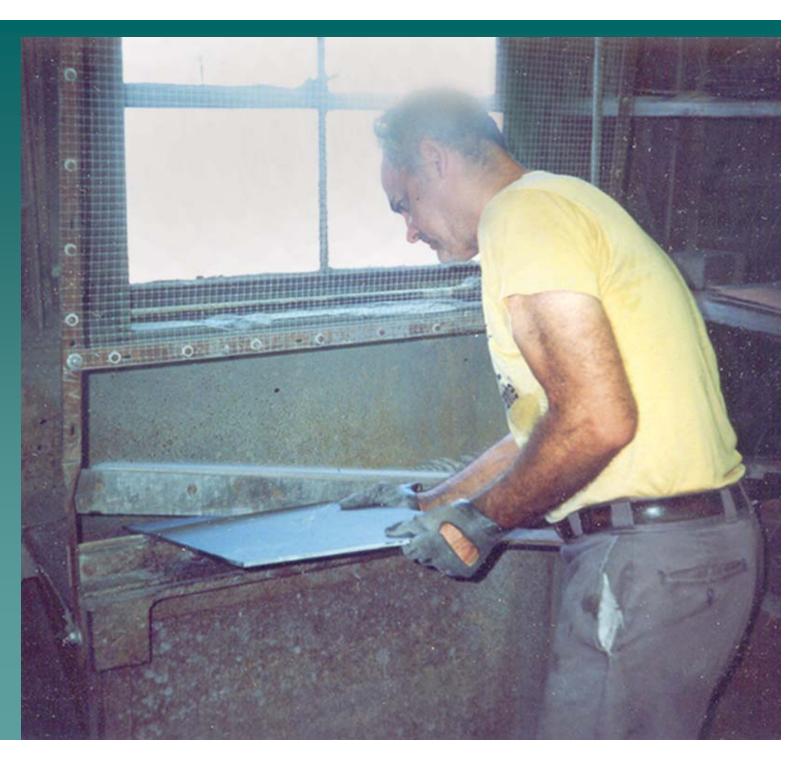
The slate is split into roofing shingles with hammers and chisels (here at Camara Slate, VT).



Another splitter (Hilltop Slate, VT)



The edges are trimmed to size.



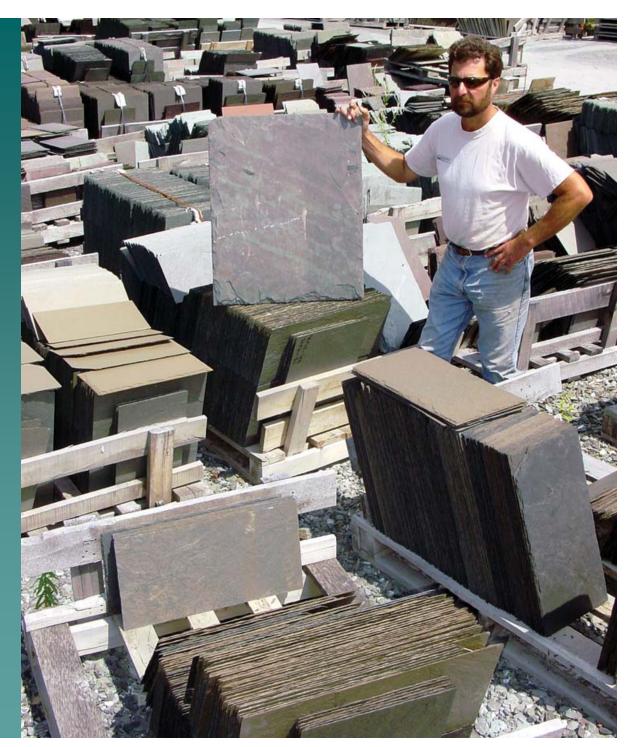


Nail holes are then punched into the slates individually.

The finished shingles are then sorted, palleted and shipped.



New roofing slates of all sizes, thicknesses and colors are produced in the USA today (here at Taran Slate,



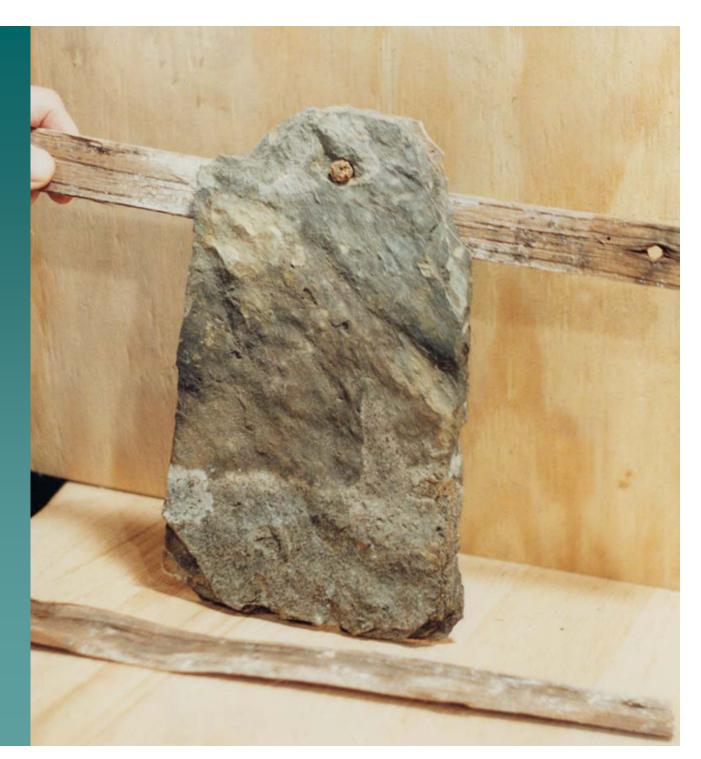
Sources of new and used roofing slates are listed on the web at

SLATEROOFCENTRAL.COM

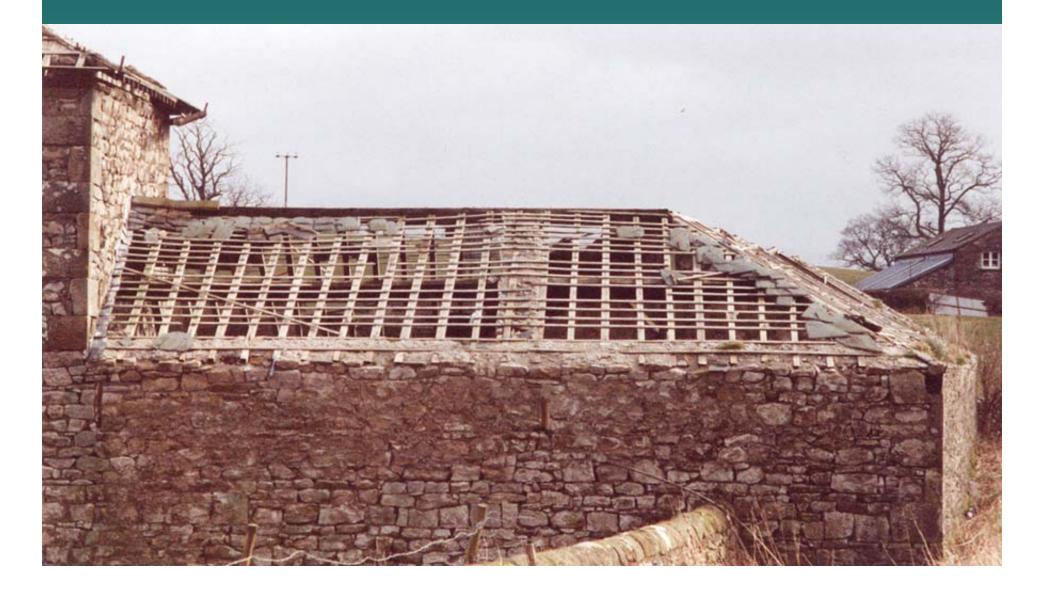
or in the back of the Slate Roof Bible, 2nd edition, which is available at this conference. There will be a book signing after this presentation. The finished shingles are fastened to the roof deck with nails, preferably by experienced slaters.



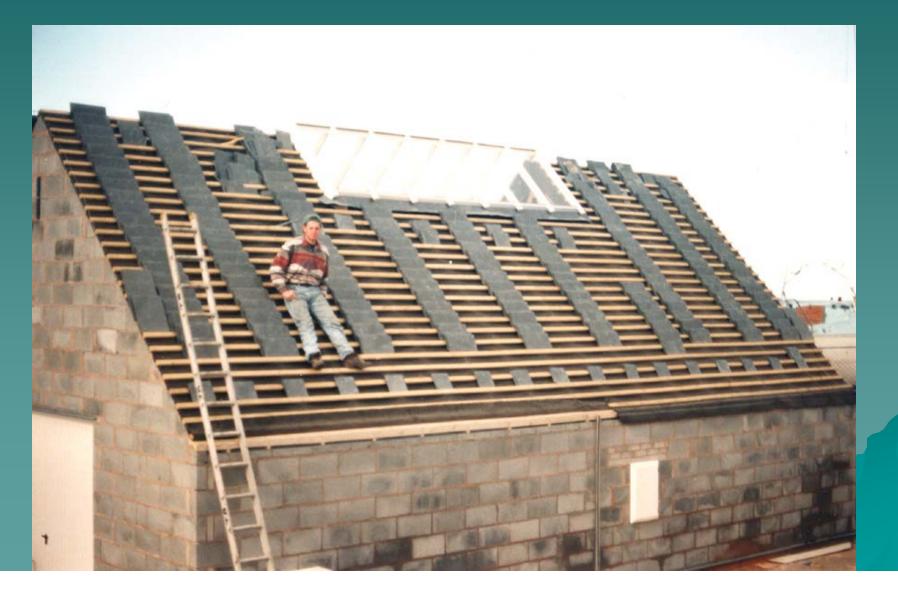
In Europe, slate roofs were originally hung with wooden pegs on split lath.



This is a very old UK pegged slate roof (or what's left of it)



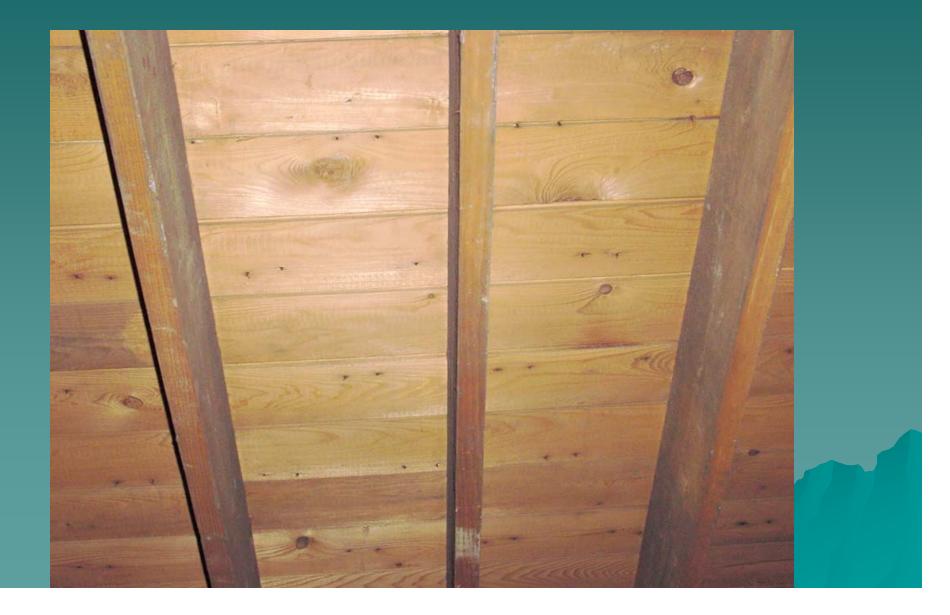
Slate are still installed on "battens" on many European roofs.



Batten style of slate roof in France.



USA: solid board roof decks under slate are patterned after the Scottish system.



It's not uncommon to find lath with wood shakes under slate.



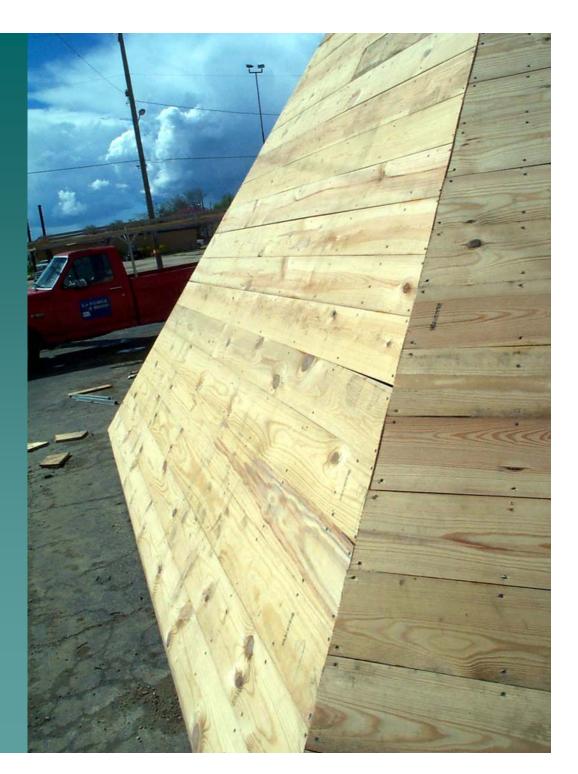
Solid board roof decks provide the best system for slate roofs.



New bank building in Kansas, with kilndried yellow pine roof decking.



Yellow pine roof decking on the bank tower prior to slating. **Original plans** had called for plywood.



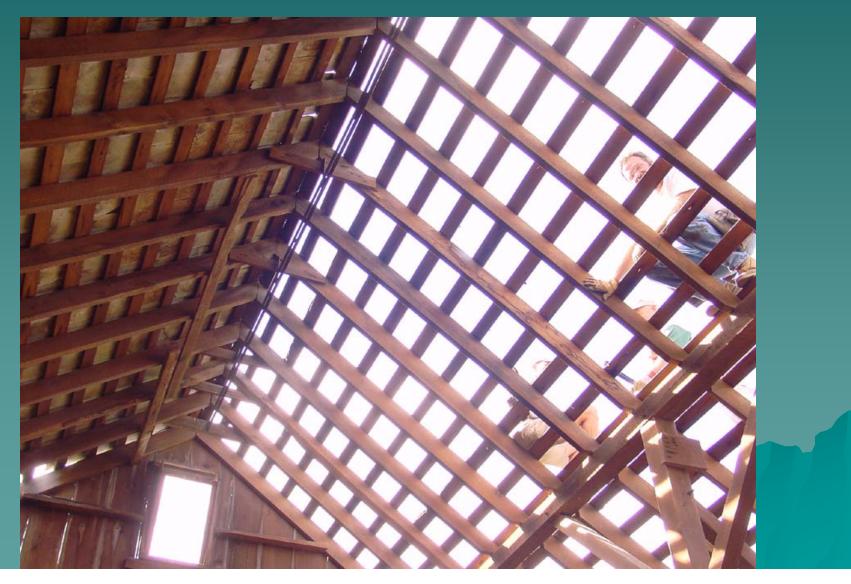
Board decks with slate roofs are traditional, tried and proven systems.



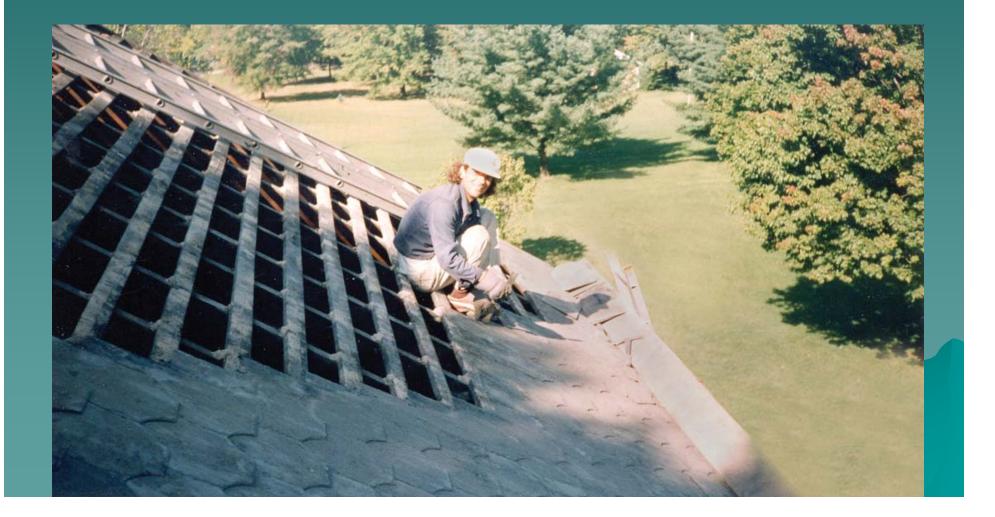
This roofing system can easily be duplicated today.



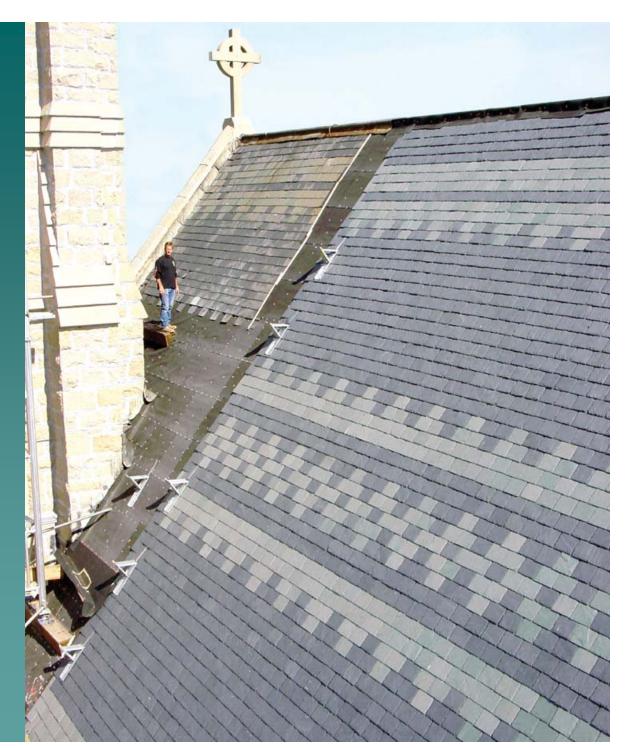
Felt underlayment is not necessary on slate roofs.



Another 100 year old roof, on lath, with no underlayment and no leaks



When this 120 year old cathedral roof was reslated, it was found to have no underlayment under the original slates.



A lath barn being reslated by adding 1x4s between the lath.



Felt underlayment keeps the rain out until the slate is installed.



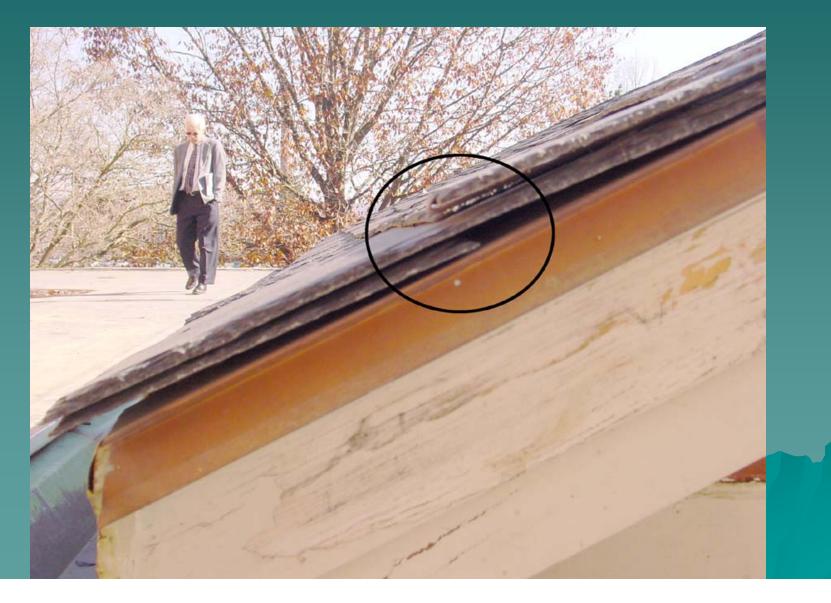
It's the slate and the flashings that permanently keep the water out, not the underlayment



The 40' ladder is buried two feet deep (two rungs) in cow manure.



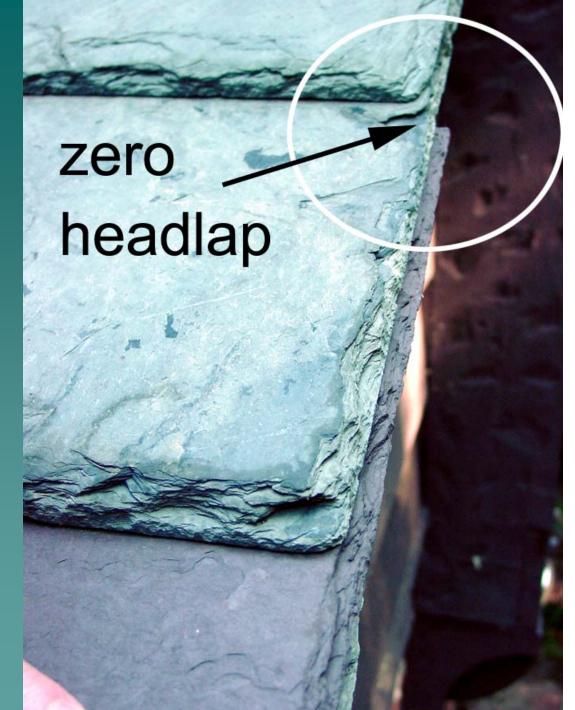
Proper HEADLAP is critical. This new slate roof at a university was installed incorrectly.



University roof with areas of negative headlap. This new slate roof was incorrectly installed and will probably be condemned.

negative headlap (worse than no headlap)

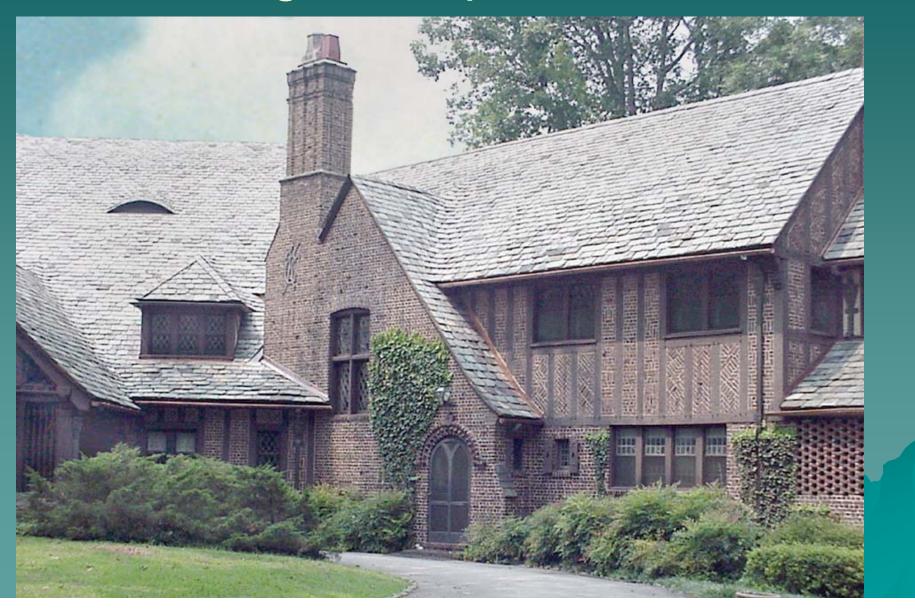
Another case of zero headlap on an historic building. The entire roof was also installed incorrectly.



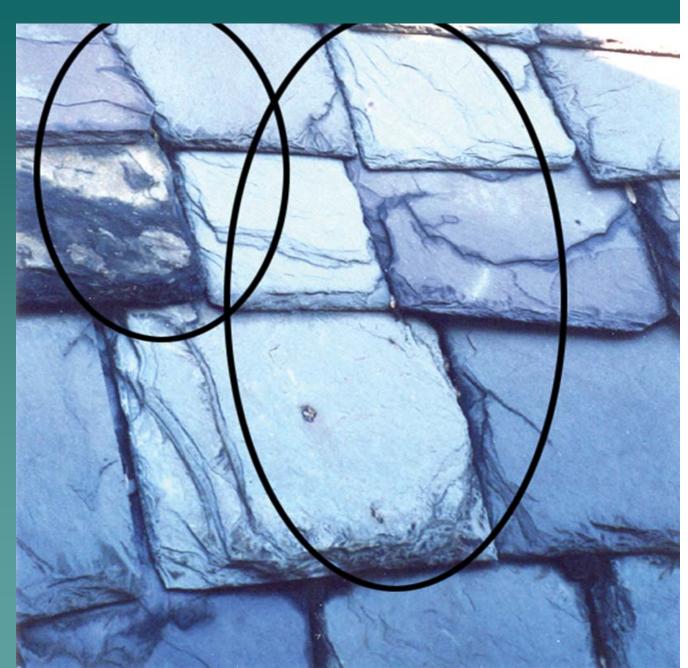
The entire graduated slate roof had to be removed and reslated.



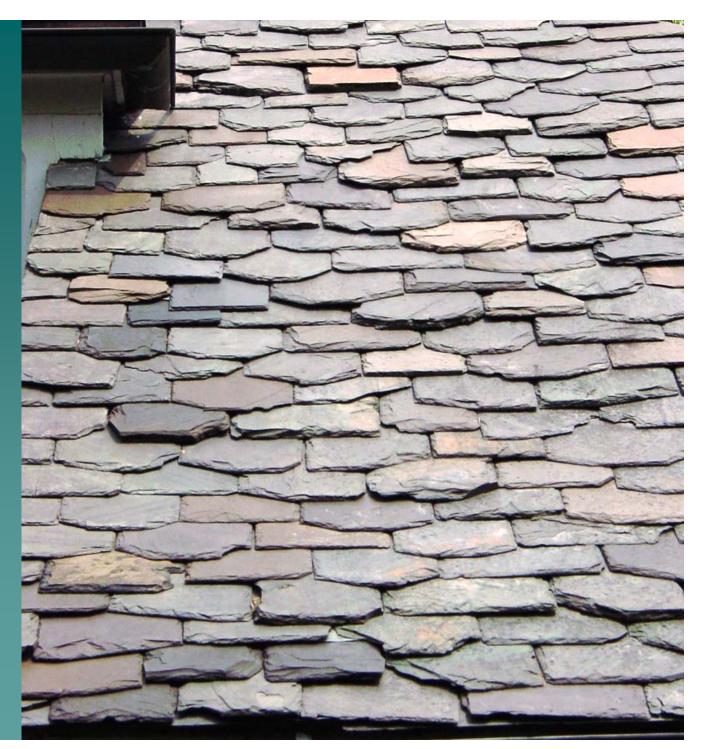
It was done successfully, but at great expense.



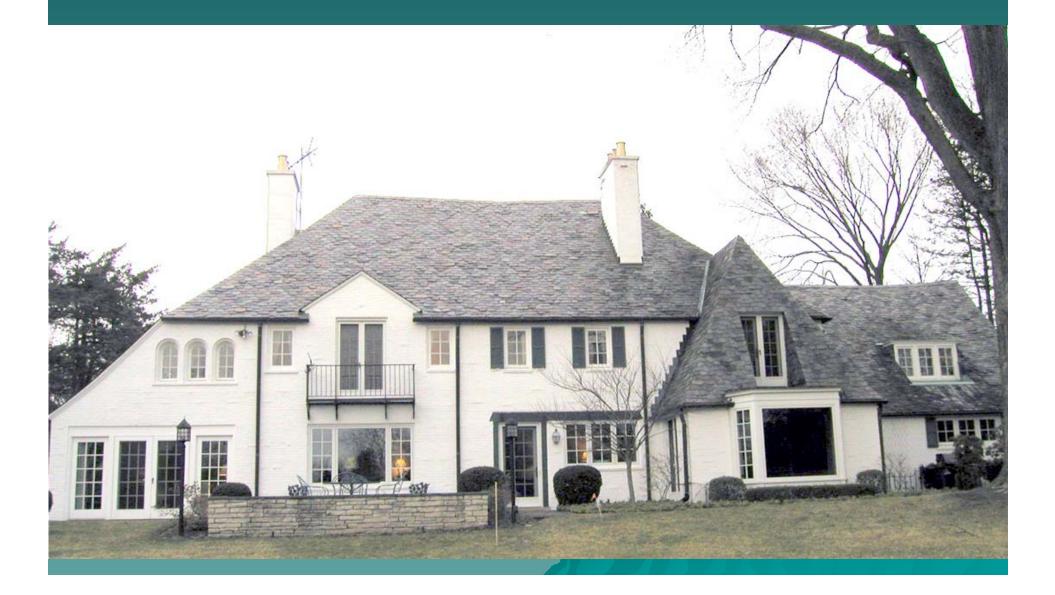
Sielaps are also important. These are incorrect.



Slate is versatile and can be installed in many styles. This is a "ragged butt" style.



This ragged butt roof in Illinois was condemned, although nothing major was wrong with it.



A ragged butt slate roof in Pennsylvania.



A "staggered butt" slate roof style.



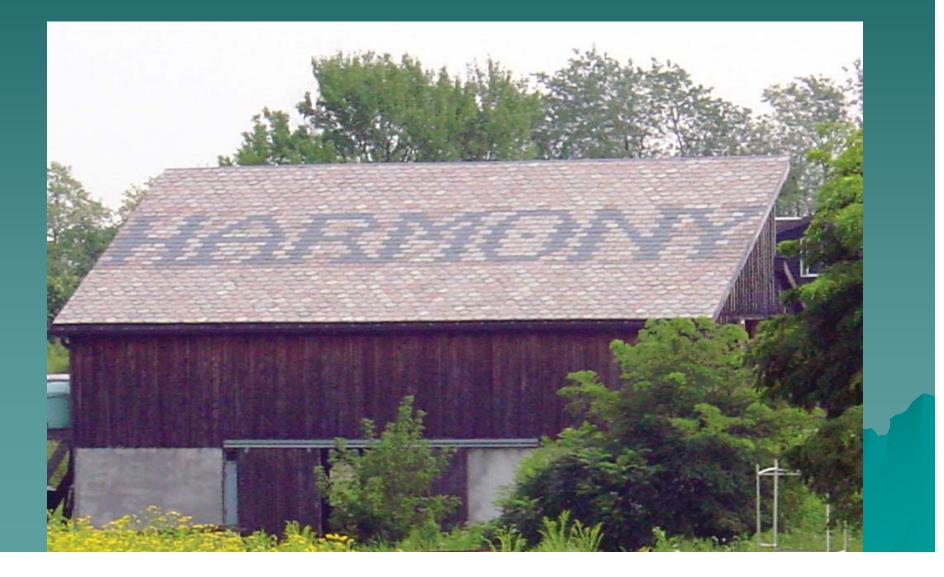
Mixed colors and sizes, staggered butt slate roof in Pennsylvania.



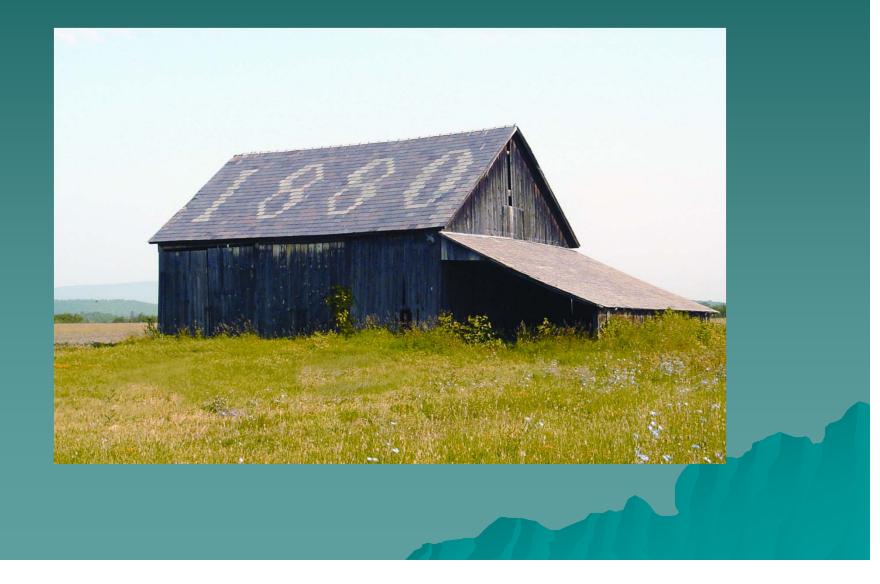
Slate can be installed in patterns and designs.



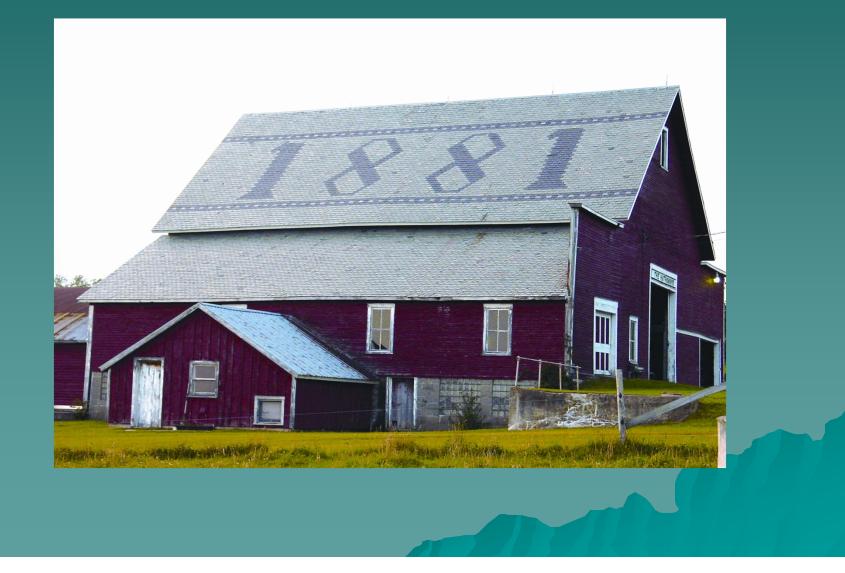
It's easy to create a landmark roof with slate.



A landmark barn in Vermont.



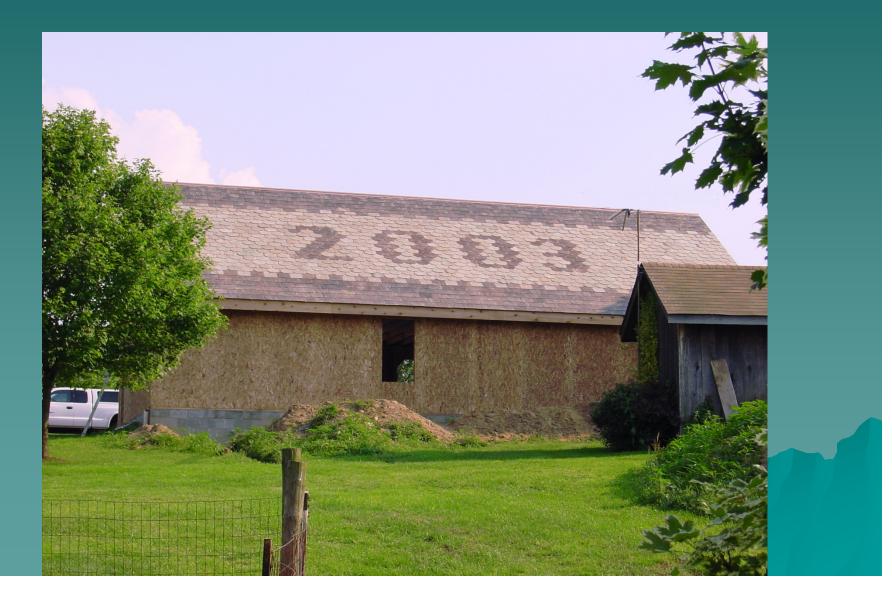
Another landmark barn in Vermont.



Owner-designed pattern, salvaged slate.

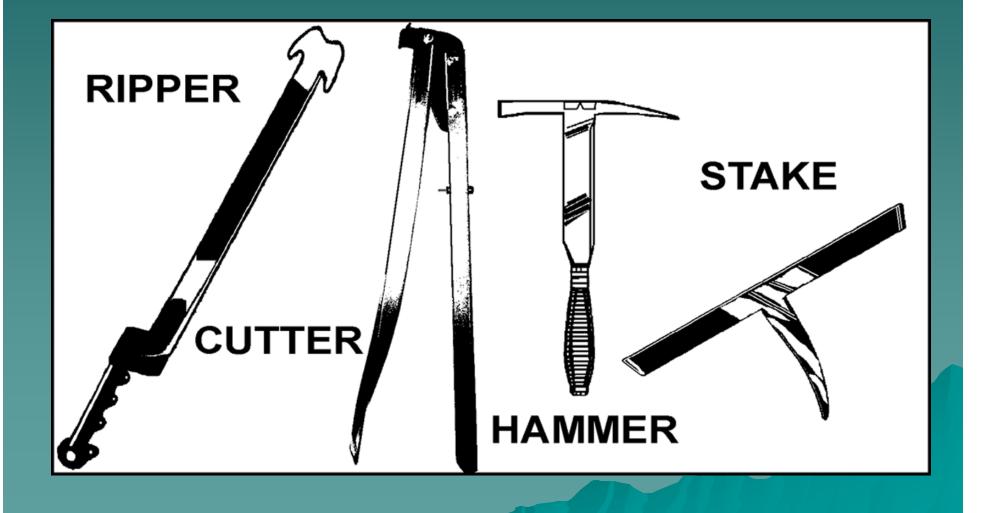


Other side of garage.

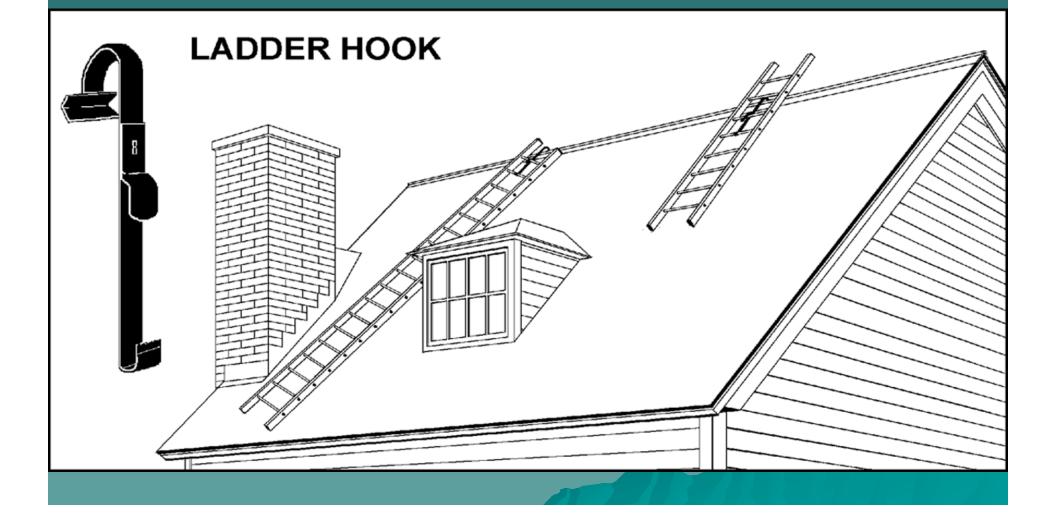


Repair and Restoration of Slate Roofs

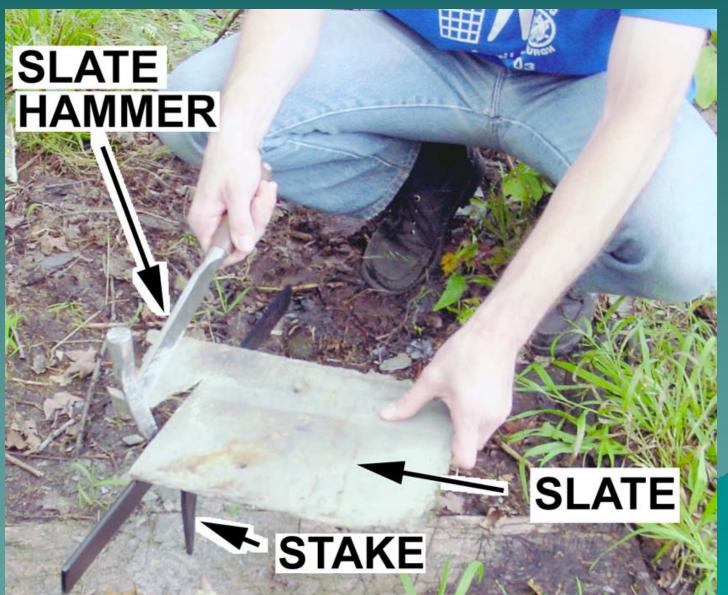
Proper tools are required:



Hook ladders allow access to the roof without walking on the slates.



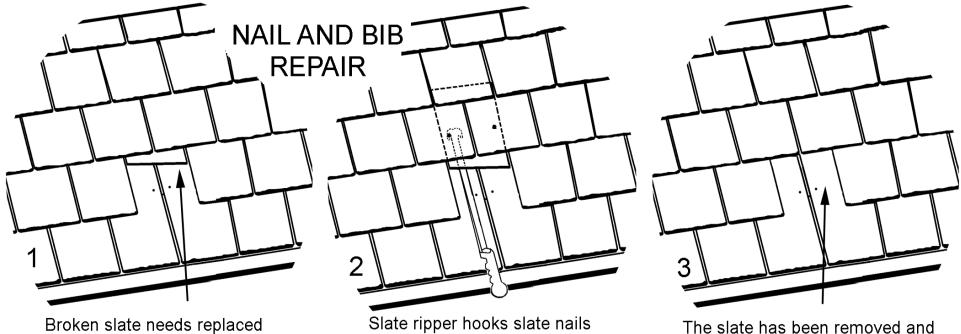
Slates can be cut with a hammer and a stake.



Missing slates are easy to repair.



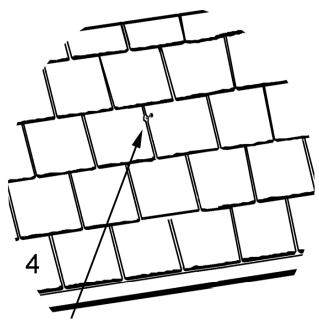
Any individual slate can be removed and replaced.



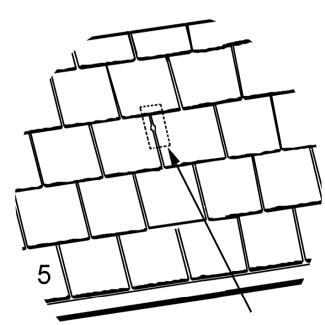
and pulls them out, removing slate

The slate has been removed and the roof is now ready for a replacement

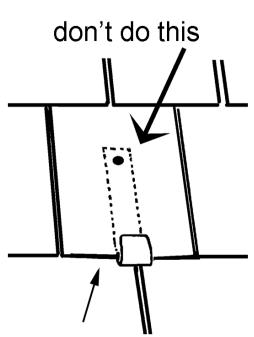
The nail and bib repair is common and acceptable. Exposed strap hangers are not acceptable.



Replacement slate is slid into place and fastened with a nail in the slot



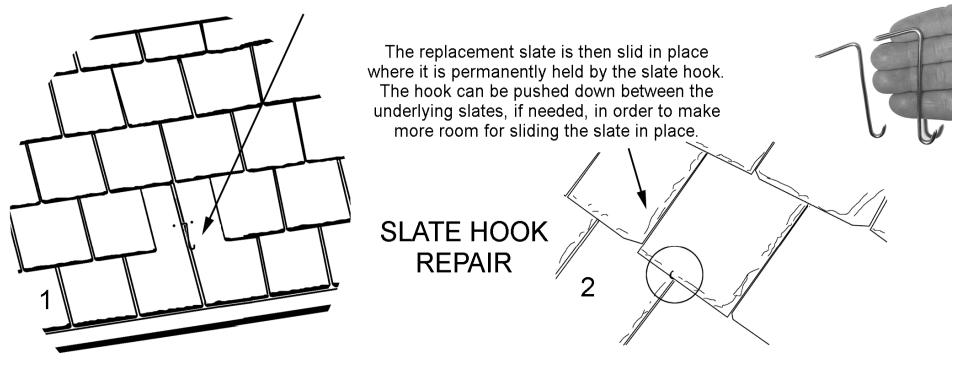
The roofing nail is tapped down and a bib flashing is slid under the slate but over the nail head



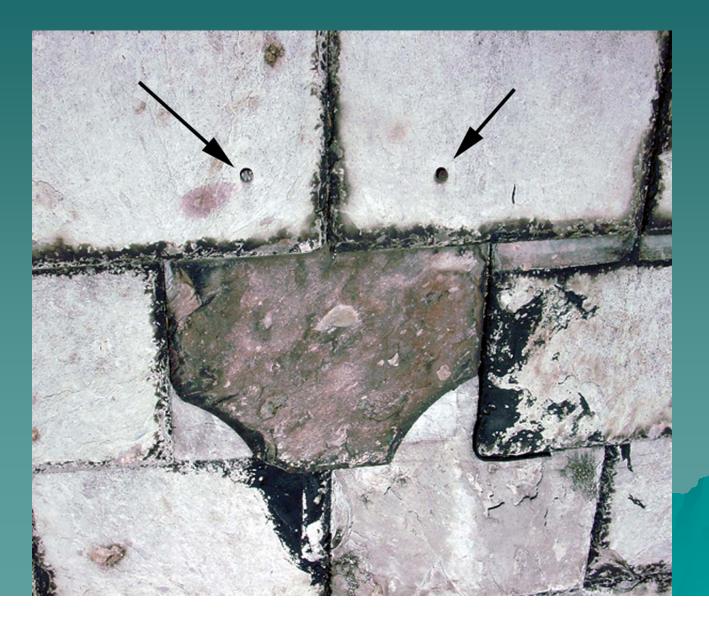
The above strap technique is undesirable for two basic reasons: it looks bad and the straps are easily bent open by sliding ice and snow

Slate hook repairs are also acceptable.

Alternatively, a copper or stainless steel slate hook can be nailed into place after the old broken slate has been removed



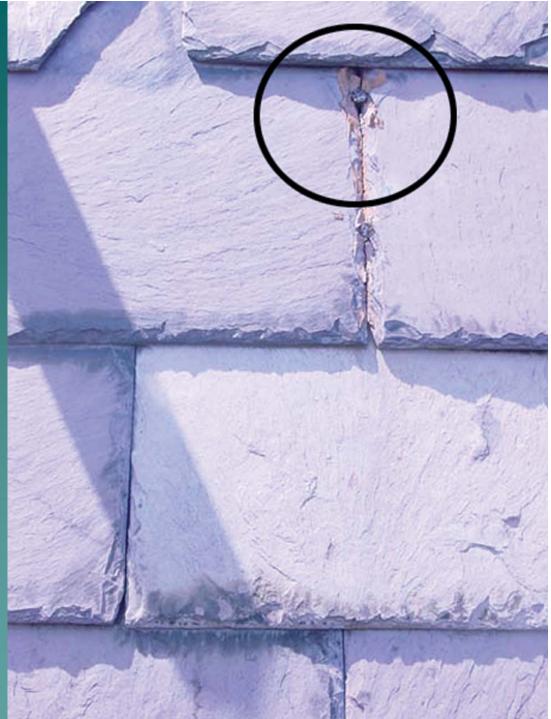
Bad repairs are a plague.



A hidden nail creates a hidden leak.



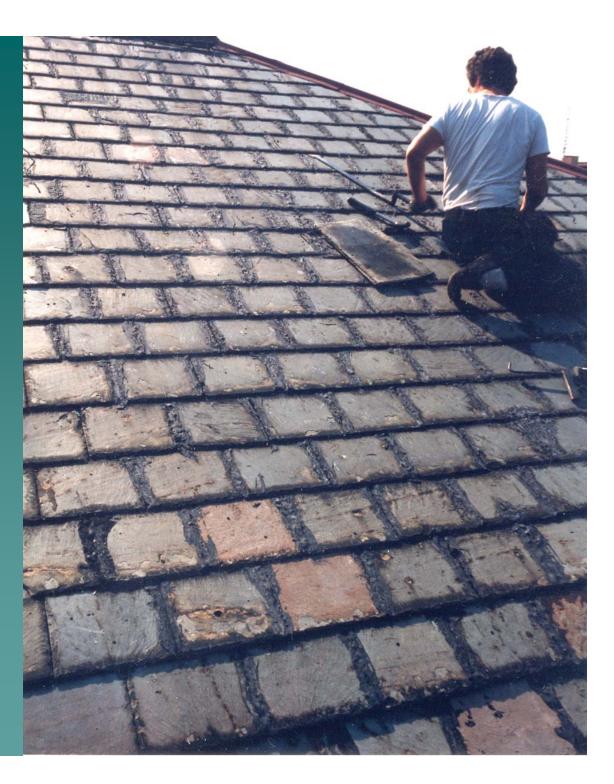
Nail without a bib flashing will leak.



Strap hangers are a mistake.



Surface tar (roof cement or "mastic") is a mistake.



Most leaks in slate roofs are caused by

faulty slates
 faulty flashings
 bad repairs

In many cases these can be repaired or restored. Some can not.

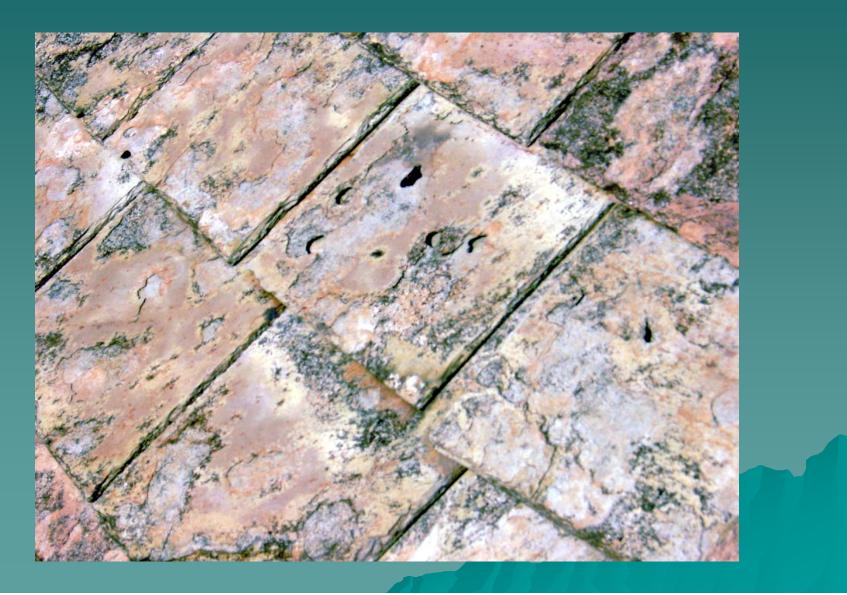
Slates have limited longevities. Those that are worn out cannot be restored.



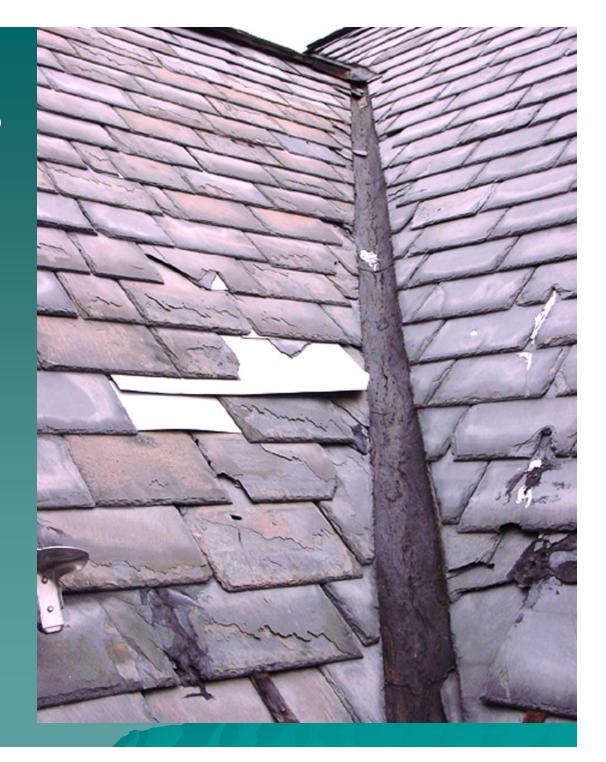
This is the front of the same slate.



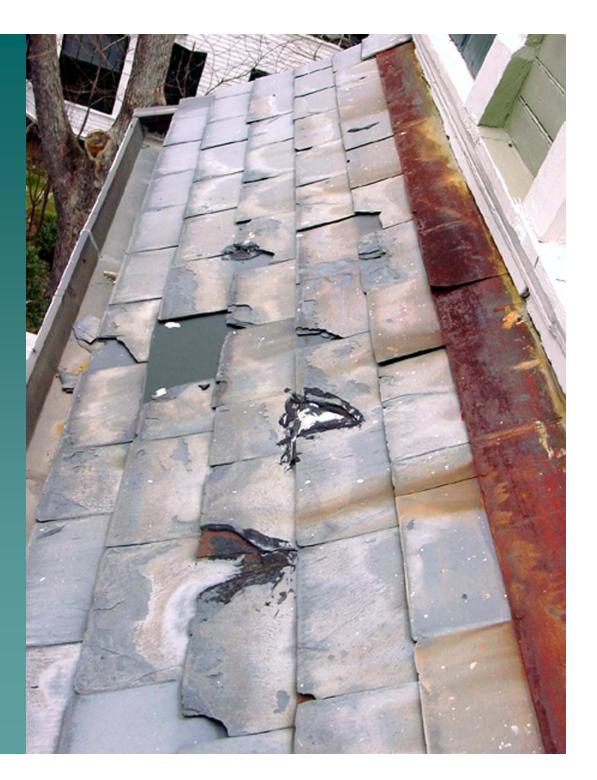
This roof is beyond repair.



Old soft slates will crumble and fall apart. These roofs can't be restored.



Another example of slates in disrepair and beyond hope.



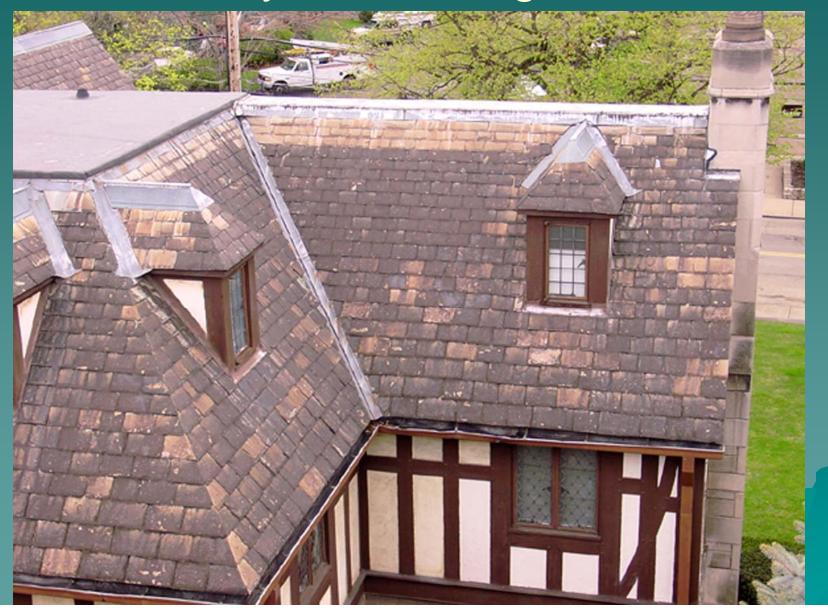
This roof is still good, although it had been wrongly condemned.



A smooth surface indicates a good slate and a good roof, no matter how old.



Weathering VT slate can last 150 years or longer.



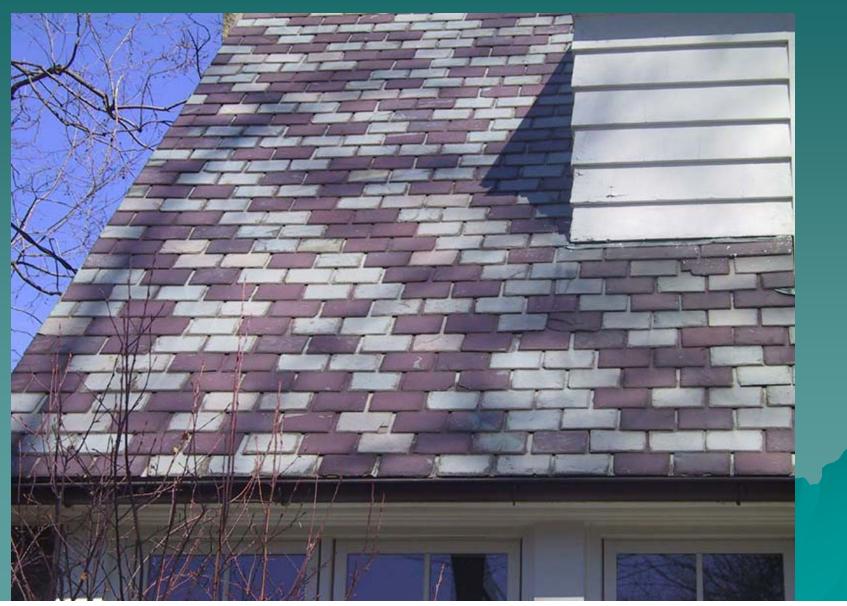
Chapman (PA) slate may last 125 years. VT unfading green may last 200 years.



A graduated mixed Vermont slate roof is highly restorable.



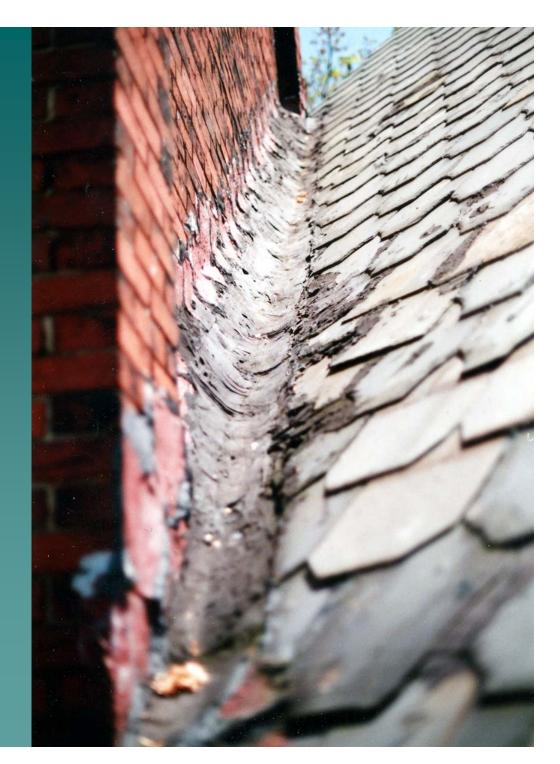
VT green and purple slate roofs are excellent and restorable.



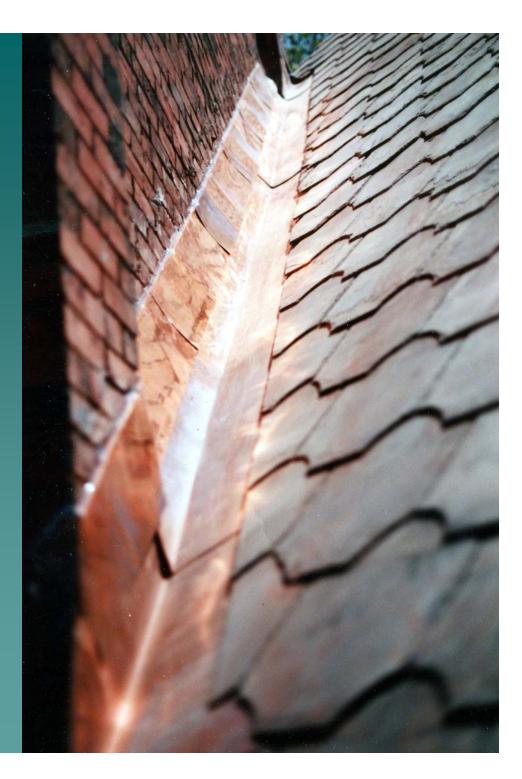
There is a "how to identify your slate roof" page on the web at

slateroofcentral.com

This is a "soft" PA slate at 104 years of age, still restorable.



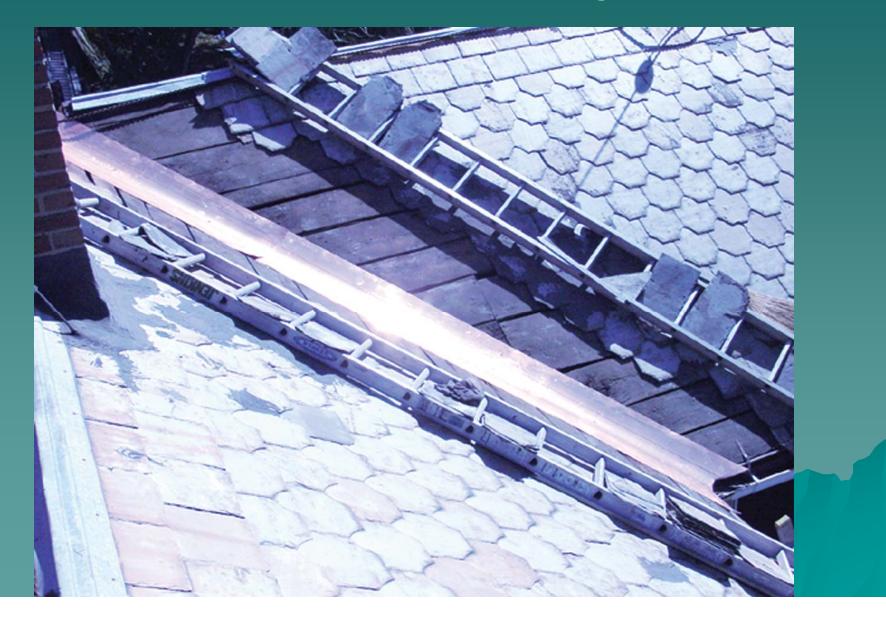
This is routine work for a slate roof restoration professional.



Sea green roof heavily damaged by roofing contractors.



All flashing and tarred slates are removed and new flashing installed.



This is routine restoration work on a century-old residence.



Typical "Neanderthal" roof work.



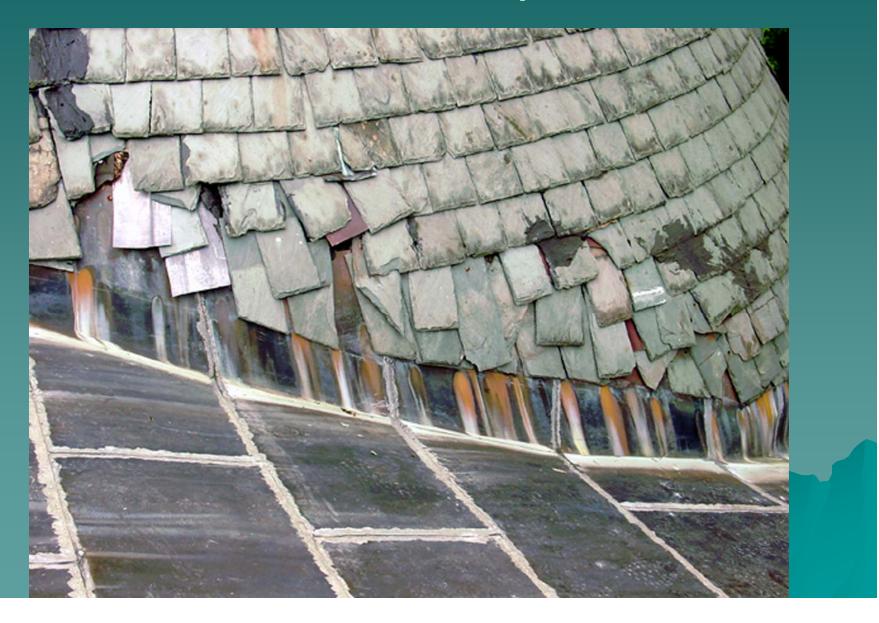
Same chimney after restoration work.



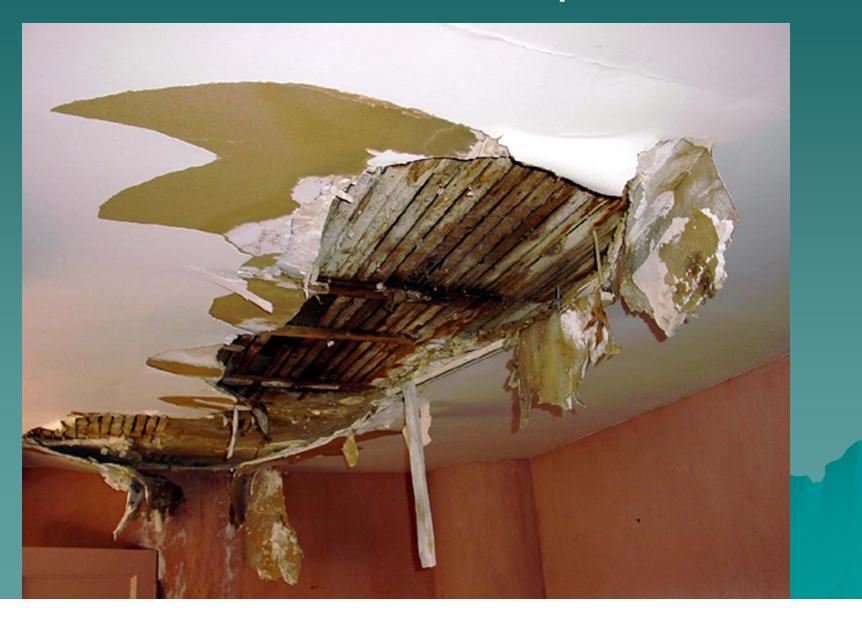
VT unfading green slate roof in good condition but with severe leakage.



The leakage was caused by poor workmanship.



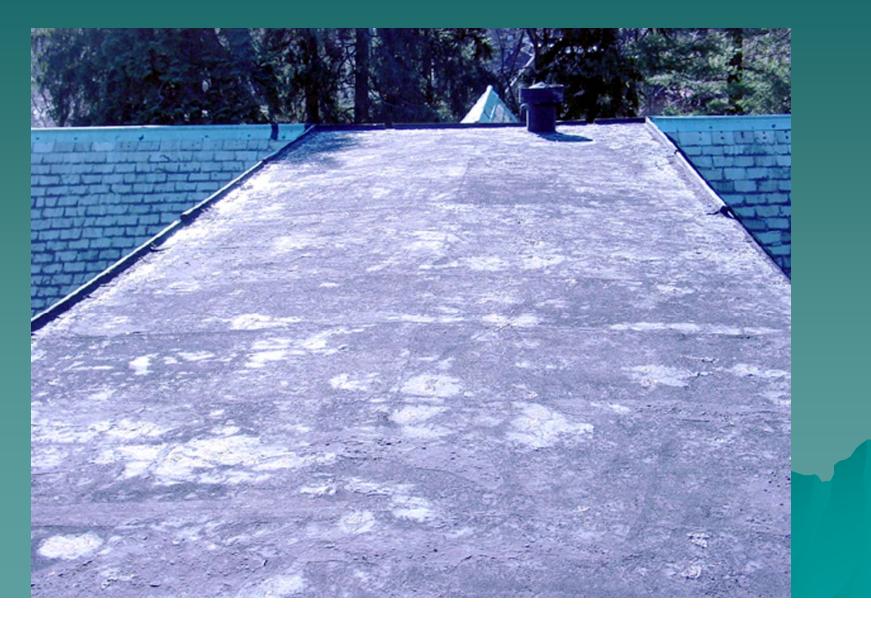
Severe leakage on a church – does the slate roof need replaced?



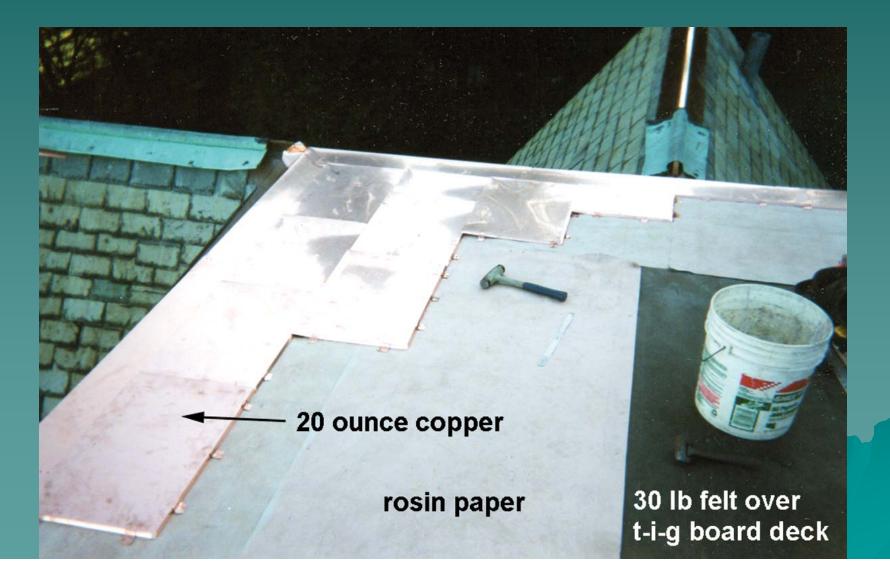
No. The leakage was not in the slate roof but in an adjoining low slope built-up roof.



Leaking low-slope areas can be re-roofed with soldered seam metal.



In this case, 20 ounce copper is being used.



The pans are soldered together to create a durable roof.



Ford's Theater: Another roof about to be condemned for a leak on an adjacent roof.



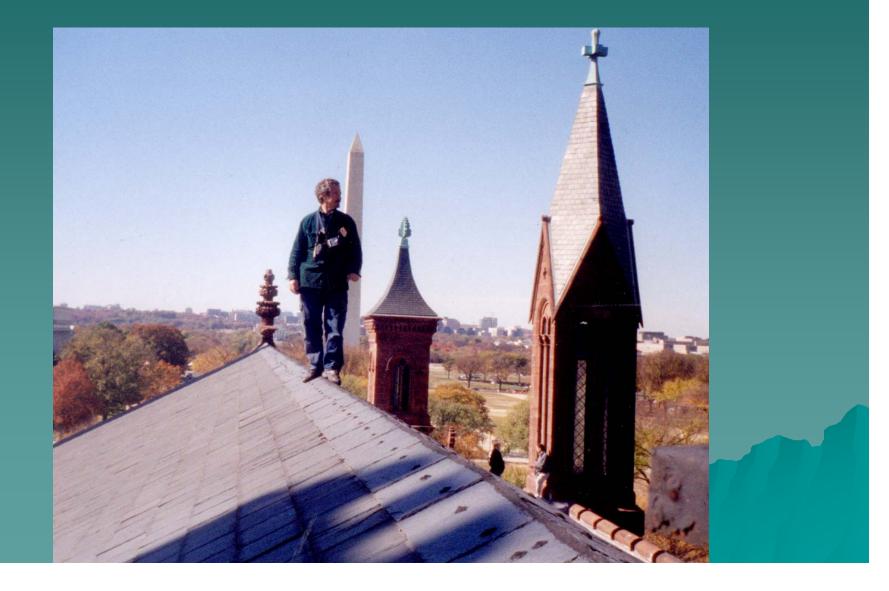
This slate roof was also condemned.



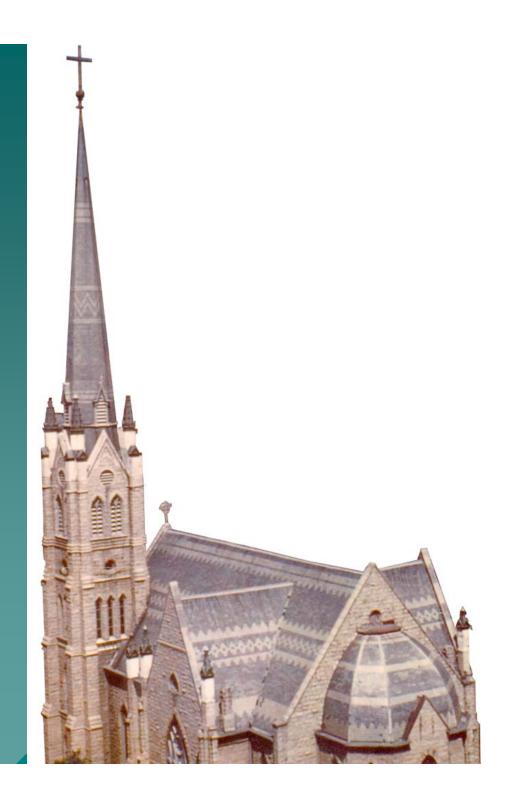
However, the minimal ice damage was covered by insurance.



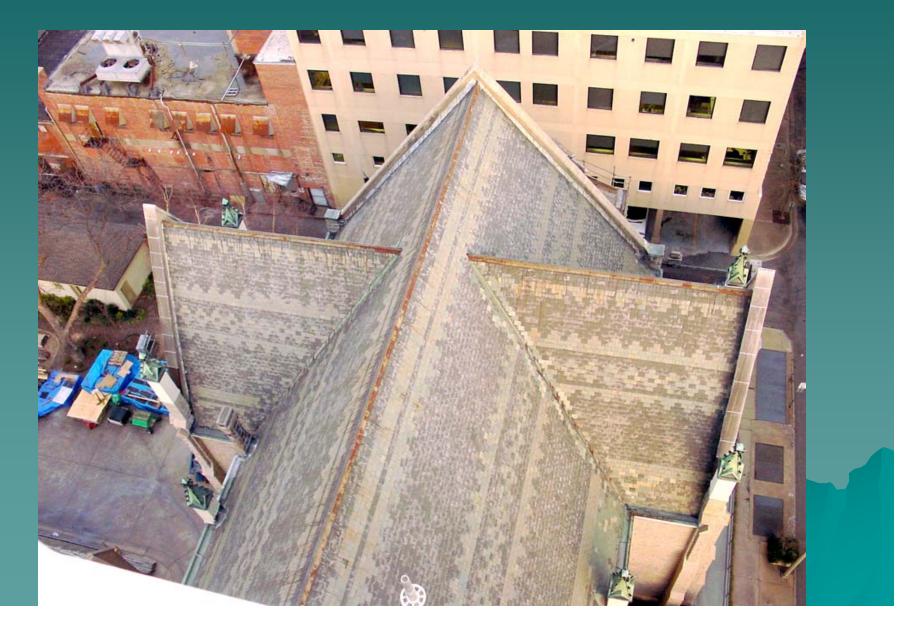
Our consulting services help identify and solve slate roof problems.



This cathedral roof could not be restored without total replacement.



The black slates had worn out, although the green slates were still good after 120 years.



New slates and stainless steel flashings have added 150 years to this building.



For More Information:

slateroofcentral.com
traditionalroofing.com
josephjenkins.com
The Slate Roof Bible (available here at this conference, or at slateroofcentral.com)
Call us toll free at 866-641-7141